

Approved For Release 2000/08/15 : CIA-RDP80-00862A000200090035-8

S-E-C-R-E-T

Sugg No. 58-140 Contd.

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TAB A Sugg No. 58-140

This is a suggestion concerning the setting of boldface type headings on Linotypes for NIS. All NIS Sections have bold type headings, called No. 1 and No. 2 and are set in 10 and 12 point boldface. These lines are set previous to the text and are inserted in the proper place by the operator setting the text. In handling this type of work it is the general practice in the trade for the operator to turn the manuscript page-by-page for each size or face of type. In NIS copy the pages would be turned twice. Very little time is spent actually setting type. Most of the time is spent merely turning pages of copy looking for lines to be set in boldface.

After following the normal practice for a long time, I discovered that the Table of Contents copy includes the No. and No. 2 headings. I made several comparisons of the Table of Contents copy with the text headings and found them identical. The increased efficiency claimed herein results when the operator uses the few pages of Table of Contents copy to set the boldface. He can do this at the speed of setting text, with no turning of pages whatsoever. This method is applicable to all printing where the index is consistent with headings and subheadings in the text.

The saving of time in setting these headings on an NIS of 400 manuscript pages is indicated by the following comparison of the two methods:

Turning 40 Turning 40	O pages O pages	and sett	ing 50 ing 14	lines l lines l	0 point 2 point	32 28 60
Using Tabl	e of Co e of Co	ntents, 5 ntents, 1	0 lines 4 lines	, 10 po , 12 po	int	9 _3 _12

The example shown is average. Therefore, for each 400 pages of NIS manuscript printed, the savings would amount to 48 minutes of Linotype machine-hours.

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11. ORGANIZATIO	NAL LOCATION OF	POSITION		12. CERTIFICATION						
A. OFFICE DD/S Office of Logistics				This is a complete and accurate description of the duties and responsibilities of this position						
B. DIVISION PRINTING Services Divinion				A. EMPLOYER DATE						DATE
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E. UNIT				o∵ čw	D					

1. PUTIES AND RESPONSIBILITIES

Under supervision of the Linetype Operator in Charge and the Branch Ference serves as a Linetype Operator responsible for performing the following works

- 1. Operates linetype machine to cast lines of type in aluge. Adjusts machine for size of type, length of east alug, width of mold, width of trimming knives, and adjusts thermostat for melting type metal. Reads copy and operates beybeard to select matrices of letters and assemble them into words and lines. Inserts spacing bars and punctuation. Actuates type forming mechanism which casts type alug from selected matrices and automatically returns matrices to magazines.
- 2. Assembles completed slugs in a form. Proof reads assembled forms and removes and replaces faulty alugs.
- 3. Changes magazine in order to provide for the selection of different type faces; replentishes the supply of casting metal in melting pet with here of type metal. Provides apprentices with training relative to the work methods and skills involved in performing the duties of a journeyman Linetype Operator.
- L. Cleans, oils, and adjusts working parts of the machine, keeps the equipment and work area in a nest and orderly condition, assures security requirements of his work area and for the assigned job are not and performs related work.

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FORM NO. 387 REPLACES FORM 37-178

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II. ISION RECEIVED AND ALERCIESD

- 1. Supervision Receivant work meignments are received from the Branch Foremen or a journeyman in charge of the work with specifications on the kind of work to be done. Guidelines include MIS and GPO style manuals and the criteria for skilled work in the trade. Supervisors provide specific guidenes on unusual assignments or on problems arising in completing assignments.
- 2. Supervision Exercised: Assignments may include supervision and training over operatives, apprentices or others. These assignments can be made for training purposes, for expediting production, or for situations where safety, accuracy or other factors require more than one individual to participate in the work.

III. KINDOM QUALIFICATION REQUIREMENTS

In addition to the requirements for this title in Interim Qualification Standards the following characteristics are required:

25X1A